To ensure peak performance, when using the Kiln RA with a variable wattage battery, we recommend using a range between 10 - 15 Watts. If you are using a temperature control battery with the Kiln RA, we recommend a temperature between 300 and 400 degrees. When using the Kiln RA, power in shorter intervals to avoid over working the ceramic heating disc. Using settings higher than those outlined here may cause damage to the heating element.

**CAUTION:** Pulsing rates and discharging rates vary with different brands of batteries, so these settings will not be true for all brands of batteries. We highly recommend starting at 5 Watts and moving up slowly if needed.

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### Refill Instructions

To fill the Kiln RA, follow these steps:

1. Remove the Mouthpiece/Cap from the Kiln RA to expose the heating chamber.
2. Apply a small amount of wax consistency product onto the Kiln RA’s Ceramic Heating Disc.
3. Then refill the Kiln RA’s Mouthpiece/Cap ensuring that it is completely attached.

**Do not pack the Kiln RA too tightly with your waxy oil.**

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### Replacing Atomizer

To replace the Atomizer for your Kiln RA follow these steps:

1. While the Kiln RA is still attached to your battery, remove the housing exposing the ceramic coil and deck of the heating attachment.
2. Detach the Kiln RA from your battery.
3. Loosen the screws holding the atomizer in place before removing the old atomizer.
4. Place the replacement atomizer onto the connection posts.
5. Secure the atomizer by tightening the screws before removing the silicone molding inside the atomizer and reattaching the Kiln RA’s housing.
6. Reattach the Kiln RA to your battery.